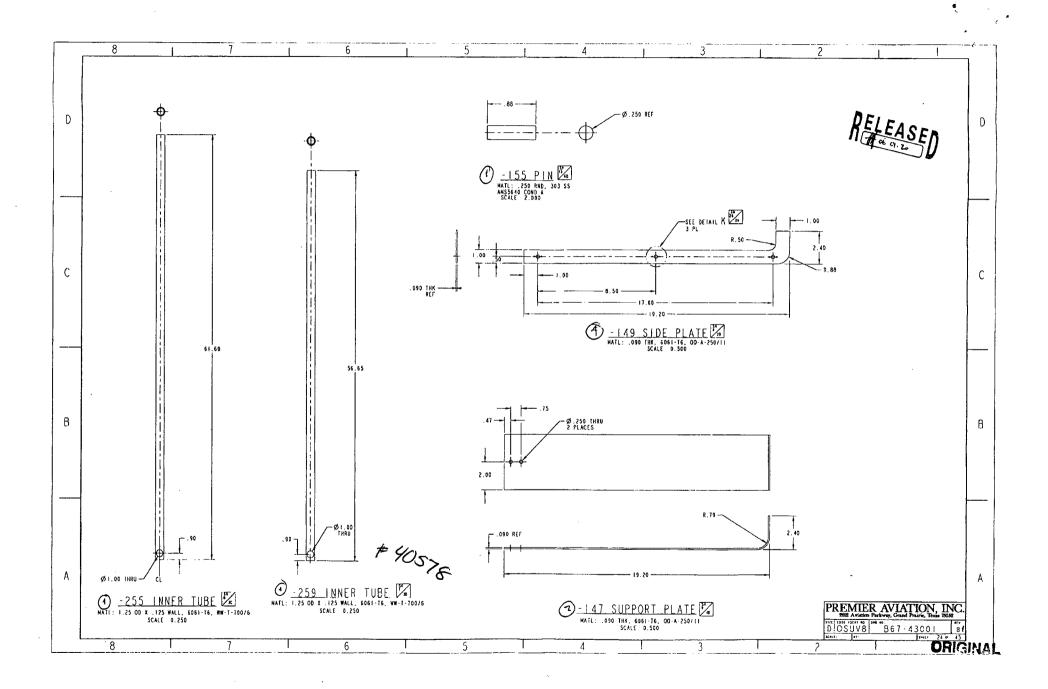
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DART AEROSPACE LTD			Work Order:	390	152
	ption:	WERE TIBE	Part Number:	1367	- 43001
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wg:	vg: D67-43001 = SHEET 24 Qty:				Page 1 of
				·	1 490 1 51
Step]	Location	Procedure.		Ву	Date
1	OC .	Issue Traveller			
2	GA	PICE 1.25" OD = 0.125" WALL 6061 -	TG, WW-T-70/6	Ju,	08.01.74
3	GA	RPILL \$1.00" HOLT AS PER DUG.		fe	08:57.21
4	GA	Pick 1567-43001-249 (1)	m18147	13	08.07.2
4 5	auA	WYEAR 1367-43001-249 1000	B67-45001-25		18 51 F
		GRUD AND DEBURE FLUIR TO	CIRCUMFERENT	SA	
6A	GA.	as Tubille			
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Date: Thursday, 17/07/2008 11:31:44 AM User: Melanie Fauteux **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services **Drawing Name: INNER TUBE** Job Number: 40578 Part Number: PB6743001259 Job Number: Seq. #: **Machine Or Operation:** Description: PACKAGING 1 6.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: MA 7.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart Aerospace Ltd. Thursday, 17/07/2008 11:31:44 AM Date: User: Melanie Fauteux **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services : INNER TUBE **Drawing Name** Job Number : 40578 **Estimate Number** : 13432 P.O. Number **Part Number** : PB6743001259 This Issue : 17/07/2008 S.O. No. : **Drawing Number** - B6743001 P.24 Prsht Rev. : NC : N/A **Project Number** : B1 First Issue : // Type : SMALL /MED FAB **Drawing Revision Previous Run** Material **Due Date** : 24/07/2008 Qty: Written By Checked & Approved By Comment : Est Rev:A 08-06-26 new issue DD verified by:ec **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: M6061T6T1250W125 1.0 **ALUM. RD TUBING 1.250 x.125W** Comment: Qty.: 4.9568 f(s)/Unit Total: 99.1368 f(s) ALUM. TUBING 1.250x.125W batch: M108660 08.01.21 SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2- deburr 3.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 4.0 MILLING CONV. CONVENTIONAL MILLING MACHINE Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg

2- deburr

QC5

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP



Each

5.0